

SIMPLIFY HIGH-VOLUME PRINTING WITH SUSTAINABLE, VERSATILE AND SECURE BLACK AND WHITE MULTIFUNCTION DEVICES.

The imageFORCE 8100 Series is designed to help medium and large sized offices meet high-volume printing demand across various industries.

imageFORCE 8100 Series



MAXIMISE PRODUCTIVITY

Designed for high volume printing, the imageFORCE 8100 Series can help medium and large sized offices keep productivity and efficiency at high levels. Save time with a long machine life, long service parts life and 9,360-sheet capacity.

HIGH QUALITY PRINTING

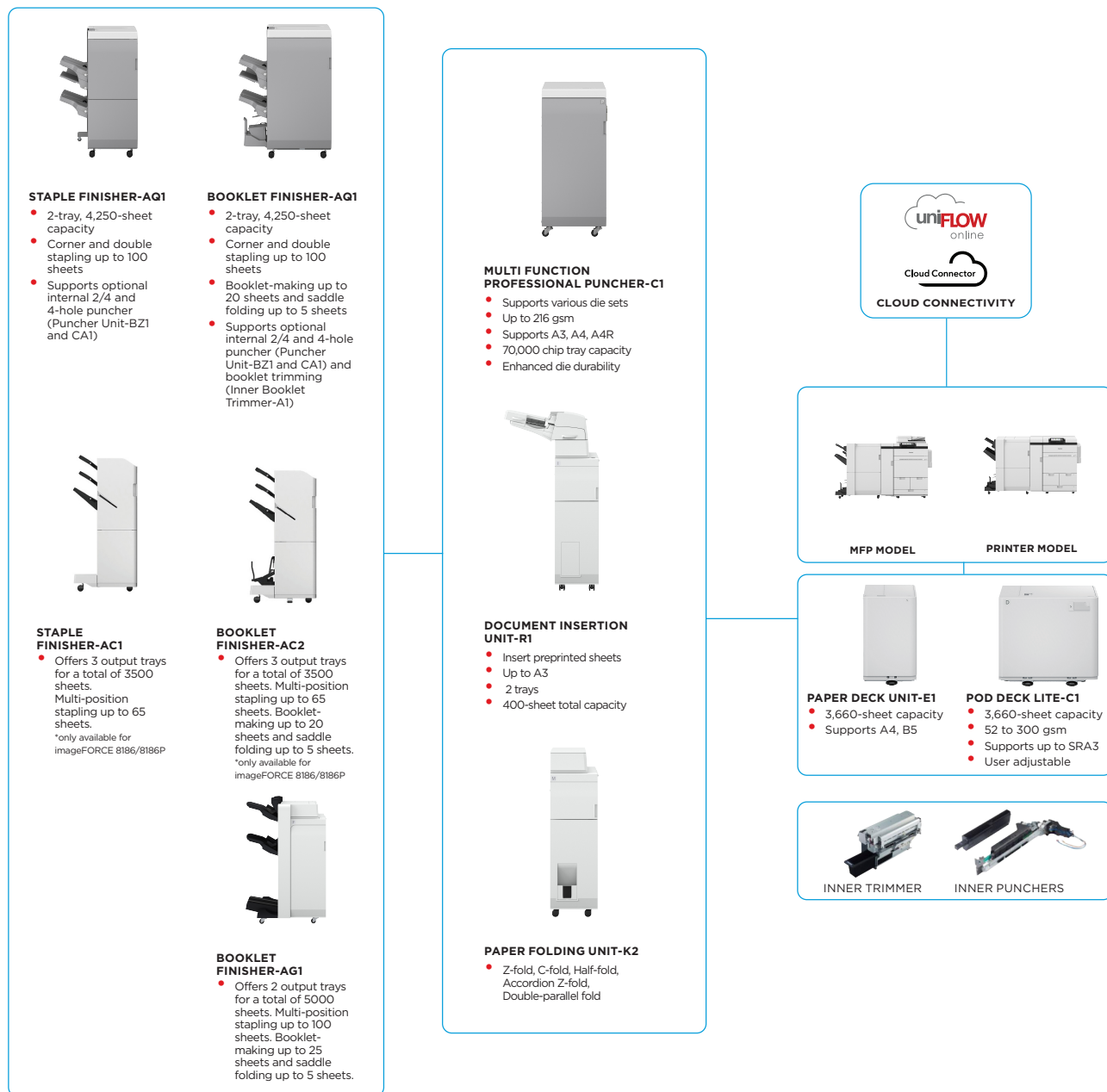
2,400dpi print quality, front to back registration, 300gsm support, media support including envelopes, coated and embossed paper, diverse professional finishing options.

IMPROVE SUSTAINABILITY

Do your part to help the environment by using Blue Angel certified multifunction devices with 30% recycled plastic, helping to reduce the impact on the planet.

PROTECT DEVICES

Secure your documents, devices and network with robust 360-degree security and machine learning AI recommended security settings.



This flat configuration is for illustration purpose only. For a complete list of options and the exact compatibility relationships, please refer to the online [product configurator](#).

TECHNICAL SPECIFICATIONS

imageFORCE 8100 Series

MAIN UNIT	
Machine type	A3 Monochrome Laser Multifunctional
Core functions	Print, Copy*, Scan*, Send*, Store and Optional Fax* * Not available on imageFORCE 8105P/8195P/8186P
Processor	1.8GHz Dual Core Processor
Control Panel	10.1" TFT LCD WSVGA Color Touch panel
Memory	Standard: RAM: 6.5GB
Storage	Standard: (SSD) 512GB Optional: (SSD) 1TB
Interface Connection	NETWORK Standard: 1000Base-T/100Base-TX/10Base-T Optional: Wireless LAN (IEEE 802.11a/b/g/n/ac/ax) OTHERS Standard: USB 2.0 (Host) x 1, USB 3.0 (Host) x 1, USB 2.0 (Device) x 1 Optional: Serial Interface, Copy Control Interface
Paper Supply Capacity (A4, 80gsm)	Standard: 4,360 sheets 250 sheet Multi-purpose tray x 1 1,770 sheet Paper Deck x 2 570 sheet Paper Cassette x 1 Maximum: 9,360 sheets (with Multi-drawer Paper Deck-E1)
Paper output capacity (A4, 80gsm)	Standard: 250 Sheets Maximum: 5,000 Sheets (with Booklet Finisher-AG1)
Finishing capabilities*	Collate, Group, Offset, Staple, Saddle Stitch, Hole Punch, Eco Staple, Staple On Demand, Document Insertion, Z-fold, Half-fold, C-fold, Accordion-Z fold, Double Parallel-fold, Trimming * Finishing capabilities vary depending on the options connected.
Supported Media Types	Multi-purpose tray: Thin, Plain, Recycled, Color, Heavy, Coated, Bond, Transparency, Label, Pre-punched, Letterhead, Tab, Envelope, Film, Textured, Tracing
	Paper Decks (Right/Left): Thin, Plain, Recycled, Color, Heavy, Bond, Pre-punched, Letterhead
	Paper Cassette: Thin, Plain, Recycled, Color, Heavy, Bond, Transparency, Pre-punched, Letterhead, Tab*, Envelope* ² *1 Tab Feeding Attachment-F1(standard) is required. *2 Envelope Feeder Attachment Kit (standard) is required.
Supported Media Sizes	Multi-purpose tray: Standard size: SRA3, A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R Custom size: 90.0 x 148.0 mm to 330.2 x 487.7 mm Free size: 98.0 x 148.0 mm to 330.2 x 487.7 mm Envelopes: COM 10 No.10, Monarch, DL, ISO-C5 Envelope custom size: 90.0 x 148.0 mm to 330.2 x 487.7 mm

	Paper Decks (Right/Left): Standard size: A4, B5
	Paper Cassette: Standard size: SRA3, A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R Custom size: 98.0 x 148.0 mm to 330.2 x 487.7 mm Envelopes*: COM10 No.10, Monarch, ISO-C5, DL Envelope custom size: 90.0 x 148.0 mm to 330.2 x 487.7 mm * Envelope Feeder Attachment Kit (standard) is required.
Supported Media Weights	Multi-purpose tray: 52 to 300 gsm Paper Decks (Right/Left): 52 to 220 gsm Paper Cassette: 52 to 300 gsm Duplex: 52 to 300 gsm
Warm-up Time	Quick Startup Mode: 4 Seconds or less* * Time between power-on and appearance of the copy icon on the main menu.
	From Power On: 120 seconds or less* * Time from device power on, until copy ready (not print reservation)
	From Sleep Mode: 120 Seconds or less
Dimensions (W x D x H)	imageFORCE 8105/8195/8186 MFP Model: 964 x 868 x 1,185 mm imageFORCE 8105P/8195P/8186P Printer Model: 964 x 868 x 1,040 mm
Installation Space (W x D)	Basic: 1,762 x 1,409mm (with multi-purpose tray opened + paper cassette opened + Copy Tray)
	Fully Configured: 6,211 x 1,436 mm (Document Insertion Unit-R1 + Multi Function Professional Puncher-C1 + Paper Folding Unit-K2 + Booklet Finisher-AG1 front cover opened + Booklet Trimmer-G1 + Multi-drawer Paper Deck-E1 + Long Sheet Tray-B1)
Weight*	imageFORCE 8105/8195/8186 MFP Model: approx. 267 kg *including regular toner imageFORCE 8105P/8195P/8186P Printer Model: approx. 249 kg
PRINT SPECIFICATIONS	
Print Speed	imageFORCE 8105/8105P: 1-sided: Up to 105 ppm (A4, A5R), Up to 76 ppm (A4R), Up to 53 ppm (A3) 2-sided: Up to 105 ppm (A4, A5R), Up to 76 ppm (A4R), Up to 53 ppm (A3)
	imageFORCE 8195/8195P: 1-sided: Up to 95 ppm (A4, A5R), Up to 69 ppm (A4R), Up to 48 ppm (A3) 2-sided: Up to 95 ppm (A4, A5R), Up to 69 ppm (A4R), Up to 48 ppm (A3)
	imageFORCE 8186/8186P: 1-sided: Up to 86 ppm (A4, A5R), Up to 62 ppm (A4R), Up to 44 ppm (A3) 2-sided: Up to 86 ppm (A4, A5R), Up to 62 ppm (A4R), Up to 44 ppm (A3)
Print Resolution (dpi)	2,400 x 2,400

TECHNICAL SPECIFICATIONS

Page Description Languages	Standard: UFR II Optional: PCL6/PCL5, Adobe® PostScript®3™
Direct Print	Supported file types: PDF, EPS, TIFF/JPEG, and XPS
Printing From Mobile And Cloud	AirPrint, Mopria, IPP Everywhere, Canon PRINT, uniFLOW Online, Universal Print and Cloud Connector A range of software and MEAP-based solutions are available to provide printing from mobile devices or internet-connected devices and cloud-based services depending on your requirements. Please contact your sales representative for further information
OS Standard Printing	Android/Windows® 10/Windows® 11/Chrome OS/macOS (11.2.2 or later) /iOS (15.2 or later)/ iPadOS
Fonts	PS fonts: 136 Roman PCL fonts: 93 Roman, 10 Bitmap fonts, 2 OCR fonts, Andalé Mono WT J/K/S/T *1 (Japanese, Korean, Simplified and Traditional Chinese), Barcode fonts*2 *1 Optional PCL International Font Set-A1 is required. *2 Optional Barcode Printing Kit-D1 is required.
Print Features	Secured Print, Secure Watermark, Header/ Footer, Page Layout, Two-sided Printing, Mixed Paper Sizes/Orientations, Front/Back Covers, Toner Reduction, Poster Printing, Forced Hold printing, Print Date, Scheduled Printing, Printing Using a Virtual Printer
Operating System	UFR II: Windows® 10/11/Server2016/Server2019/Server2022/Server2025, Mac OS X (10.14 or later) PCL: Windows® 10/11/Server2016/Server2019/Server2022/Server2025 PS: Windows® 10/11/Server2016/Server2019/Server2022/Server2025, Mac OS X(10.14 or later) PPD: Windows® 10/11, Mac OS X(10.15 or later) As of Dec. 2024
COPY SPECIFICATIONS	
Copy Speed	imageFORCE 8105: 1-sided: Up to 105 ppm (A4, A5R), Up to 76 ppm (A4R), Up to 53 ppm (A3) 2-sided: Up to 105 ppm (A4, A5R), Up to 76 ppm (A4R), Up to 53 ppm (A3)
	imageFORCE 8195: 1-sided: Up to 95 ppm (A4, A5R), Up to 69 ppm (A4R), Up to 48 ppm (A3) 2-sided: Up to 95 ppm (A4, A5R), Up to 69 ppm (A4R), Up to 48 ppm (A3)
	imageFORCE 8186: 1-sided: Up to 86 ppm (A4, A5R), Up to 62 ppm (A4R), Up to 44 ppm (A3) 2-sided: Up to 86 ppm (A4, A5R), Up to 62 ppm (A4R), Up to 44 ppm (A3)
First-Copy-Out Time (A4)	imageFORCE 8105/8195: Approx. 4.9 seconds or less imageFORCE 8186: Approx. 5.6 seconds or less
Copy Resolution (dpi)	600 x 600
Multiple Copies	Up to 9,999 copies
Copy Density	Automatic or Manual (9 Levels)
Magnification	Variable zoom: 25% to 400% (1% Increments)

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Copy Features	Preset R/E Ratios by Area, Two-Sided, Density Adjustment, Original Type Selection, Interrupt Mode, Book to Two Pages, Two-sided Original, Job Build, N on 1, Add Cover, Insert Sheets, Different Size Originals, Page Numbering, Copy Set Numbering, Sharpness, Erase Frame, Secure Watermark, Print Date, Gutter, Print & Check, Negative/Positive, Repeat Images, Merge Job Blocks, Mirror Image, Store in Mail Box, Superimpose Image, Copy ID Card, Skip Blank Pages, Free Size Original, Reserved copy, Copy Sample
SCAN SPECIFICATIONS	
Type	Single-pass Duplexing Automatic Document Feeder [2-sided to 2-sided (Automatic)] * Multi-Sheet Feed Detection is supported.
Document Feeder Paper Capacity (80 gsm)	up to 200 Sheets
Document Feeder Acceptable Paper Weight	Document Feeder media weight: 1-sided scanning: 38 to 220 gsm (BW, CL) 2-sided scanning: 38 to 220 gsm (BW, CL) * An acceptable weights of A6R or smaller is 50 to 220gsm.
Supported Media Sizes	Platen scanning size: up to 297.0 x 431.8 mm Document Feeder media size: A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, B6R Custom size: 69.9 x 139.7 mm to 304.8 x 431.8 mm
Scan Speed (ipm, BW/CL, A4)	1-sided Scanning: 135/135 (300 x 300 dpi, send), 80/80 (600 x 600 dpi, copy) 2-sided Scanning: 270/270 (300 x 300 dpi, send), 160/90 (600 x 600 dpi, copy)
Scan Resolution (dpi)	600 x 600
Pull Scan Specifications	Color Network ScanGear2 for both TWAIN and WIA Supported OS: Windows® 10/11/Server 2016/Server 2019/Server 2022/Server 2025 As of Dec. 2024
Scan Method	Push Scan, Pull Scan, Scan to Box, Scan to Advanced Space, Scan to Network, Scan to USB Memory Key, Scan to Mobile devices, Scan to cloud (uniFLOW Online)
SEND SPECIFICATIONS	
Destination	Standard: E-mail/Internet FAX (SMTP*), SMB, FTP, WebDAV, Mail Box Optional: Super G3 FAX, IP Fax * Available OAuth 2.0 authentication method on Microsoft 365 and Google Workspace
Address Book	LDAP (2,000)/Local (1,600)/Speed dial (200)
Communication Protocol	File: FTP (TCP/IP), SMB3.1.1 (TCP/IP), WebDAV E-mail/I-Fax: SMTP, POP3

TECHNICAL SPECIFICATIONS

File Format	TIFF (MMR), JPEG*, PDF (Compact, Searchable, Optimize for Web, PDF/A-1b, Trace & Smooth, Encrypted, Device Signature, User Signature), XPS (Compact, Searchable, Device Signature, User Signature), Office Open XML (PowerPoint, Word) *Only Single page
Universal Send Features	Original Type Selection, Two-sided Original, Book to Two Pages, Different-size Originals, Density Adjustment, Sharpness, Copy Ratio, Erase Frame, Job Build, Delayed Send, Preview, Job Done Notice, File Name, Subject/Message, Reply-to, E-mail Priority, TX Report, Original Content Orientation, Skip Blank Pages
FAX SPECIFICATIONS	
Maximum Number Of Connection Lines	1
Modem Speed	Super G3: 33.6 kbps G3: 14.4 kbps
Compression Method	MH, MR, MMR, JBIG
Resolution (Dpi)	400 x 400 (Ultra Fine), 200 x 400 (Super Fine), 200 x 200 (Fine), 200 x 100 (Normal)
Sending/Receiving Size	Sending: A3, A4, A4R, A5*, A5R*, A6R*, B4, B5*, B5R* Receiving: A3, A4, A4R, A5, A5R, B4, B5, B5R *1 Sent as A4 *2 Sent as B4 short
Fax Memory	Up to 30,000 pages (2,000 jobs)
Speed Dials	Max. 200
Group Dials/ Destinations	Max. 199 dials
Sequential Broadcast	Max. 256 addresses
Memory Backup	Yes
Fax Features	Sender's Name (TTI), Selecting the Telephone Line (when sending fax), Direct Send, Delayed Send, Preview, Job Done Notice, TX Report, Interrupt Transmission, Sequential Broadcasting, Password/Subaddress Sending, Confidential Mailbox, 2 on 1 Log
STORE SPECIFICATIONS	
Mail Box (Number supported)	100 User Inboxes, 1 Memory RX Inbox, 50 Confidential Fax Inboxes Maximum 30,000 Pages (2,000 jobs) Stored
Advanced Space	Communication Protocol: SMB or WebDAV Supported Client PC: Windows® 10/11 Concurrent Connections (Max.): SMB:64, WebDAV:3
Advanced Space Available Disc Space	Standard:16 GB (With option: max. 480 GB)
Advanced Space Features	Authentication for Advanced Space Log-in, Sort Function, Printing a PDF File with a Password, Search, File Preview, Authentication Management, Open to public, URI TX, Backup/Restore

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SECURITY SPECIFICATIONS	
Authentication And Access Control	User Authentication (Picture Login, Picture and PIN Login, Card Login, Username and Password Login, Function Level Login, Mobile Login), Department ID Authentication (Department ID and PIN Login, Function Level Login), uniFLOWOnline/uniFLOW(PIN Login, Picture Login, Picture and PIN Login, Card Login, Card and PIN Login, Username and Password Login, Department ID and PIN Login, Function Level Login), Microsoft Entra ID Authentication (Password Login, Card Login), Two-Factor Authentication at LUI/RUI, Access Management System (Access Control)
Document Security	Print Security (Secure Print, Encrypted Secure Print, Forced Hold Printing, uniFLOW Secure Print*), Receive Data Security (Confidential Fax Inbox Forwarding Received Documents Automatically), Scan Security (Encrypted PDF, Device Signature PDF/XPS, User Signature PDF/XPS), BOX Security (Mail Box Password Protected, Advanced Space Access Control), Send Data Security (Setting for requesting password input per transmission, Restricted E-mail/File send functions, Confirming FAX number, Allow/Restrict Fax Driver Transmissions, Allow/Restrict Sending from History, S/MIME Support), Secure Watermark *1 Requires uniFLOW Online / uniFLOW
Network Security	TLS 1.3 (FIPS140-3), IPSec (FIPS140-3), IEEE802.1X authentication, SNMP V3.0, Firewall Functionality (IP/MAC Address Filtering), Dual Network Support (Wired LAN/ Wireless LAN, Wired LAN/Wired LAN), WPA3 support (Wi-Fi), Enabling/Disabling (Network Applications, Remote UI, USB Interface), G3 FAX separation from LAN, USB Port separation from LAN, Prohibit the execution of files stored in Advanced Space in the MFP, Scan and Send -Virus Concerns for E-mail Reception
Device Security	Protecting SSD Data [SSD Data Encryption (FIPS140-3), SSD Lock], Standard SSD Initialize, Initialize (NIST 800-88 PURGE LEVEL), Trusted Platform Module (TPM 2.0), Job Log Conceal Function, Protecting MFP Software Integrity: Verify System at Startup (NIST SP800-193: Protection), Checking MFP Software Integrity & Platform Firmware Resiliency: Automatic System Recovery (NIST SP800-193: Recovery), Runtime Intrusion Detection: Trellix Embedded Control, HCD-PP Common Criteria Certification
Device Management And Auditing	Administrator Password, Digital Certificate And Key Management, SAN certificates, Audit Log, Cooperating with External Security Audit System (Security Information and Event Management), Image Data Logging, Security Policy Setting
ENVIRONMENTAL SPECIFICATIONS	
Operating Environment	Temperature: 10 to 30°C Humidity: 20 to 80 % RH (Relative Humidity)
Power Source	220-240 V, 50/60 Hz, 13 A

TECHNICAL SPECIFICATIONS

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Power Consumption	Maximum: Approx. 3,120 W Sleep mode: 0.9 W* * 0.9 W is not available in all circumstances due to certain settings. Typical Electricity Consumption (TEC)*: imageFORCE 8186/8186P: 13.7 kWh imageFORCE 8195/8195P: 14.8 kWh imageFORCE 8105/8105P: 15.7 kWh *ENERGY STAR (US scheme), Eligibility Criteria Version 3.0 for Imaging Equipment
Noise Levels	Sound Power Level (LWA,m)* Active (1-sided): imageFORCE 8105/8195/8195P: 73 dB, Kv 3 dB imageFORCE 8105P: 77 dB, Kv 3 dB imageFORCE 8186/8186P: 72 dB, Kv 3 dB *Reference value: measured only one unit with ISO7779, described with ISO9296 (2017) Sound Pressure (LpAm) Bystander's position: Active (1-sided): imageFORCE 8105/8105P: 59 dB* imageFORCE 8195/8195P/8186/8186P: 58 dB* Standby: imageFORCE 8105/8105P/8195/8195P/8186/8186P: 43 dB* * Reference value: measured only one unit with ISO7779, described with ISO9296 (2017)
Standards	Blue Angel (UZ219) (Validation pending)
CONSUMABLES	
Toner Cartridges	C-EXV 1005 Toner BK
Toner Yield (Estimated @ 6% Coverage)	90,500 pages
SOFTWARE AND PRINTER MANAGEMENT	
Tracking & Reporting	uniFLOW Online
Remote Management Tools	iW Enterprise Management Console Remote Distribution & Management Service Monitoring Service
Scanning Software	Color Network ScanGear 2
Optimisation Tools	Canon Driver Configuration Tool
Platform	MEAP (Multifunctional Embedded Application Platform)
PAPER SUPPLY OPTIONS	
Paper Deck Unit-E1	Paper Capacity: 3,660 sheets (80 gsm) Paper Type: Thin, Plain, Recycled, Color, Heavy, Bond, Pre-punched, Letterhead Paper Size: A4, B5 Paper Weight: 52 to 256 gsm
POD Deck Lite-C1	Paper Capacity: 3,660 sheets (80 gsm) Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Textured, Tracing, Bond, Transparency, Label, Pre-punched, Letterhead, Tab, Envelope* Paper Size: SRA3, A3, A4, A4R, A5R, B4, B5, B5R, COM10 No.10, Monarch, ISO-C5, DL Custom Size (139.7 x 148.0 mm to 330.2 x 487.7 mm) Paper Weight: 52 to 300 gsm * Envelope Feeder Attachment-G1 is required.

Multi-drawer Paper Deck-E1	Paper Capacity: 5,000 (Upper/Middle: 1,500, Lower: 2,000) sheets (80 gsm) Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Textured, Tracing, Bond, Transparency, Label, Pre-punched, Letterhead, Tab, Envelope* Paper Size: SRA3, A3, A4, A4R, A5R, B4, B5, B5R, COM10 No.10, Monarch, ISO-C5, DL Custom Size (139.7 x 182.0 mm to 330.2 x 487.7 mm) Paper Weight: 52 to 300 gsm * Envelope Feeder Attachment-H1 is required.
OUTPUT OPTIONS*	
*Paper capacity may vary with different paper type/size.	
Copy Tray-R2	Capacity: 250 sheets (80 gsm) Paper Weight: 52 to 300 gsm
Staple Finisher-AC1*	Tray Capacity (with 80gsm paper): Upper Tray: A4, A5, A5R, A6R, B5: 250 sheets SRA3, A3, A4R, B4, B5R: 125 sheets Envelopes: 30 sheets Mid Tray: Same as upper tray Lower Tray: A4, A5, A5R, B5: 3,000 sheets SRA3, A3, A4R, B4, B5R: 1,500 sheets A6R: 250 sheets Envelopes: Monarch: 30 sheets, COM10 No.10, DL, ISO-C5: 100 sheets Paper Weight: Upper Tray: 52 to 256 gsm Mid Tray: Same as upper tray Lower Tray: 52 to 300 gsm Staple Position: Corner, Double Staple Capacity: A4, B5: 65 sheets (52 to 90 gsm) A3, A4R, B4: 40 sheets (52 to 90 gsm) Eco Staple: A3, A4: 10 sheets (52 to 64 gsm) 8 sheets (65 to 81.4 gsm) 6 sheets (81.5 to 105 gsm) Staple On Demand: 65 sheets (52 to 90 gsm)
Booklet Finisher-AC2*	(Includes the above Staple Finisher-AC1 basic staple specifications.) Saddle Stitch paper size: A3, A4R, B4, Custom Size (195.0 x 270.0 mm to 304.8 x 457.2 mm) Saddle Stitch Staple Capacity: 20 sheets x 10 sets (52 to 81.4 gsm) (including 1 cover sheet 52 to 256 gsm) Non Staple Folded Bunch Capacity: up to 3 sheets (52 to 105 gsm)

TECHNICAL SPECIFICATIONS

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Booklet Finisher-AQ1	Tray Capacity (with 80 gsm paper): Upper Tray: SRA3, A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R: 1,000 sheets Z-Fold: A3, B4: 30 sheets Half-fold: A4R: 50 sheets Envelope: 150 sheets Lower Tray: If [High-Volume Stack Mode] is set to [On]: A4, B5: 4,000 Sheets A4R, B5R: 2,000 Sheets A3, B4: 1,500 Sheets SRA3: 1,000 Sheets If [High-Volume Stack Mode] is set to [Off]: A4, B5: 2,000 Sheets SRA3, A3, A4R, B4, B5R: 1,000 Sheets Z-Fold: A3, B4: 30 sheets Paper Weight: 52 to 300 gsm Staple Position: Corner, Double Staple Capacity: A4, B5: 100 sheets (52 to 80 gsm) A3, A4R, B4, B5R: 50 sheets (52 to 81.4 gsm) Saddle Stitch paper size: SRA3, A3, A4R, B4, Custom size (210.0 x 279.4 mm to 330.2 x 487.7 mm) Saddle Stitch Staple Capacity: 25 sheets (52 to 80 gsm) [including 1 cover sheet up to 300 gsm] Non Staple Folded Bunch Capacity: up to 5 sheets (52 to 209 gsm)	
		2/4 Hole Puncher Unit-A1 (Requires either the Staple Finisher-AC1 or Booklet Finisher-AC2) Two or Four Holes Acceptable Punch Paper Weight: 52 to 300 gsm Acceptable Punch Paper Size: Two holes: A3, A4, A4R, A5, B4, B5, B5R Four holes: A3, A4
		4 Hole Puncher Unit-A1 (Requires either the Staple Finisher-AC1 or Booklet Finisher-AC2) Four Holes Acceptable Punch Paper Weight: 52 to 300 gsm Acceptable Punch Paper Size: Four holes: A3, A4, A4R, A5, B4, B5, B5R
Staple Finisher-AQ1		Puncher Unit-BT1 (Requires Booklet Finisher-AG1) Two or Four Holes Acceptable Punch Paper Weight: 52 to 300 gsm Acceptable Punch Paper Size: Two holes A3, A4, A4R, A5, B4, B5, B5R, Custom size (182.0 x 182.0 mm to 297.0 x 432.0 mm, Width = 182.0 to 203.0 mm: Length = 257.0 to 270.0 mm only) Four holes A3, A4, B4, B5, Custom size (257.0 x 182.0 mm to 297.0 x 432.0 mm)
		Puncher Unit-BU1 (Requires Booklet Finisher-AG1) Four Holes Acceptable Punch Paper Weight: 52 to 300 gsm Acceptable Punch Paper Size: Four holes A3, A4, A5, B4, B5, Custom size (257.0 x 182.0 mm to 297.0 x 432.0 mm)
		Puncher Unit-BZ1 (Requires either the Staple Finisher-AQ1 or Booklet Finisher-AQ1) Two or Four Holes Acceptable Punch Paper Weight: 52 to 300 gsm Acceptable Punch Paper Size: Two holes A3, A4, A4R, A5, B4, B5, B5R Four holes A3, A4, B4, B5
Booklet Finisher-AQ1		Puncher Unit-CA1 (Requires either the Staple Finisher-AQ1 or Booklet Finisher-AQ1) Four Holes Acceptable Punch Paper Weight: 52 to 300 gsm Acceptable Punch Paper Size: Four holes A3, A4, A4R, A5, B4, B5, B5R
		Multi Function Professional Puncher-C1 (Requires any of the following: Booklet Finisher-AG1, Staple Finisher-AQ1, or Booklet Finisher-AQ1) Acceptable Punch Paper Weight: Bypass: 75 to 256 gsm Punch: 75 to 256 gsm Acceptable Punch Paper Size: Bypass: 100 x 148 mm to 330.2 x 487.7 mm Punch: A3, A4, A4R, A5 Supported Punch Dies (optional): A4: Loose Leaf (2- or 4- hole), Velo Bind (12-hole), Plastic comb (21-hole), Twin Loop (23- or 34- hole), Color Coil (47-hole)
		Inner Booklet Trimmer-A1 (Requires Booklet Finisher-AQ1) Acceptable Paper Weight: 60 to 300 gsm Acceptable Paper Size: SRA3, A3, A4R, B4, Custom size (210.0 x 279.4 mm to 330.2 x 487.7 mm) Trim Amount: 2 to 20 mm Waste Tray Capacity: Approx. 1,500 sheets (80 gsm)

TECHNICAL SPECIFICATIONS

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Booklet Trimmer-G1	(Requires Booklet Finisher-AG1) Booklet Capacity: 10 booklets (booklet size: A4, 50 sheets, 80 gsm) Acceptable Paper Weight: 52 to 300gsm Acceptable Paper Size: SRA3, A3, A4R, B4, Custom size: (210.0 x 279.4 mm to 330.2 x 487.7 mm) Trim Amount: 2 to 28 mm Trimming Capacity: up to 25 sheets (50 sheets by Half-Fold) (52 to 80 gsm) Waste Tray Capacity: Approx. 5,000 Sheets (80 gsm)
Document Insertion Unit-R1	(Requires any of the following: Booklet Finisher-AG1, Staple Finisher-AQ1, or Booklet Finisher-AQ1) Number of Trays: 2 Tray Capacity (with 80gsm paper): Upper tray: 200 sheets Lower tray: 200 sheets Acceptable Paper Type: Thin, Plain, Recycled, Color, Heavy, Coated, Tracing, Textured, Bond, Pre-punched, Letterhead, Tab Acceptable Paper Size: SRA3, A3, A4, A4R, B4, B5, B5R, Custom size: 182 x 182 mm to 330.2 x 487.7 mm Acceptable Paper Weight: 52 to 300 gsm
Paper Folding Unit-K2	(Requires any of the following: Booklet Finisher-AG1, Staple Finisher-AQ1, or Booklet Finisher-AQ1) Supported Folding Type: Z-Fold, C-Fold, Accordion Z-Fold, Double Parallel-Fold, Half-Fold Acceptable Paper Type: Thin, Plain, Recycled, Color, Bond, Coated, Textured Acceptable Paper Sizes: Z-Fold: A3, A4R, B4 C-Fold, Accordion Z-Fold, Double-Parallel Fold, Half-Fold: A4R Acceptable Paper Weight: Z-Fold, C-Fold, Accordion Z-Fold, Half-Fold: 52 to 105 gsm Double Parallel Fold: 52 to 90 gsm Output Capacity (with 80 gsm paper): Z-Fold, Half-Fold: Depends on the specifications of the finisher C-Fold, Accordion Z-Fold: approx. 40 sheets Double Parallel-Fold: approx. 25 sheets



Certifications and compatibility



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